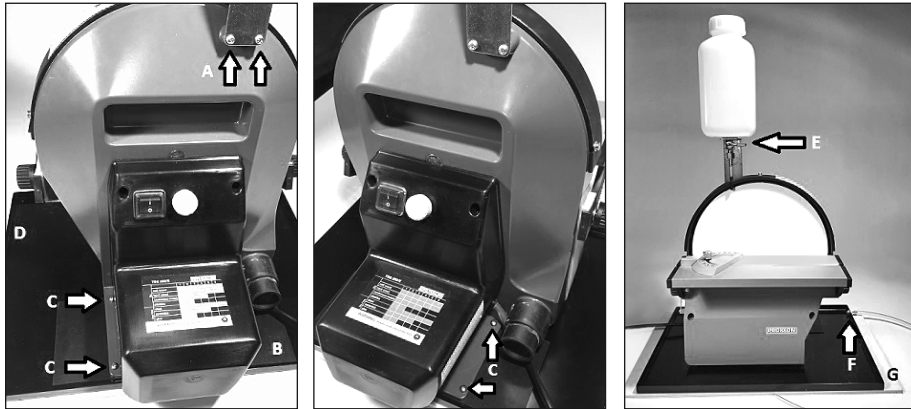


#82212 Disk Sander Cooling System Assembly and Usage Instructions

General Information

If you want to keep your sander “portable” and do not plan on permanently mounting it to a workbench, you will still need to mount the sander onto a piece of plywood and then clamp the mounted unit to your workbench when in use (we recommend using 2 C-clamps; not included). **Note: The Cooling System must be fully assembled and in place BEFORE mounting the sander.**



Cooling System Assembly

1. Attach the cooling reservoir assembly as shown with the 2 machine screws supplied “A.”
2. Fit the short length of rubber tube onto the upper port opening at the top of the disk cover in the front of the sander.
3. “B” is the rubber gasket that must be positioned between metal plate “D” and the bottom of the sander. Make sure that the holes in the sander and holes in the gasket are aligned properly to allow 4 mounting screws (not provided) to pass through unimpeded.
4. Remove the large tube that protected “F” in transit and attach the smaller tube to the brass connector. This is the drain outlet for the pan so that it does not overflow. Run the tubing to a collector bucket (not provided).
5. “E” is the On/Off control for water flow. When positioned at 3 o'clock, water flow is completely “Off;” at 6 o'clock it is fully “On.” Like a faucet, it is somewhere in between these 2 positions where you will “dial in” the optimal water flow for the wet-sanding project at hand.
6. “G” is a 1/4” x 12” x 18” plywood sheet that we used for portability. It allows 1” of extra plywood left and right for locating the C-clamps.

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